COMSOL® Simulation of Blister Actuated Laser Induced Forward Transfer (BA-LIFT)

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Introduction: Laser-induced forward transfer (LIFT) is a non-contact direct-write technique for high-resolution patterns in which a blister drives the flow of the surround fluid, transferring the fluid free of damage [1].



Results: The validation of the model has been done using the pump-probe imaging technique, the temporal resolution of each frame is given by the pulse duration of the probe source, plasma flash lamps (25 ns) [2].



Figure 1. BA-LIFT Process

Computational Methods: The model is implemented as a Two-Phase Flow, Level Set interface, with a moving wall. Its velocity is set through experimental data and a Moving Mesh node. The acceptor is also included to study their influence.

$$\rho \frac{\partial \boldsymbol{u}}{\partial t} + \rho (\boldsymbol{u} \cdot \nabla) \boldsymbol{u} = \nabla \cdot [-p\boldsymbol{I} + \mu (\nabla \boldsymbol{u} + \nabla \boldsymbol{u}^T)] + \boldsymbol{F}_g + \boldsymbol{F}_{st} + \boldsymbol{F}_{ext} + \boldsymbol{F}_{ext}$$



 $\nabla \cdot \mathbf{u} = 0$

 $\frac{\partial \phi}{\partial t} + \boldsymbol{u} \cdot \nabla \phi = \gamma \nabla \cdot \left(\varepsilon \nabla \phi - \phi (1 - \phi) \frac{\nabla \phi}{|\nabla \phi|} \right)$



Figure 3. Comparison between simulation and experimental sequence

Conclusions: The printability map of the process is drawn using dimensionless numbers regarding different regimes.



Figure 2. Geometry of the model and adaptive mesh refinement

References:

- M. Morales et al., Laser-Induced Forward Transfer Techniques and Applications in Advances in Laser Materials Processing 2nd Edition, Ed. J. Lawrence, Woodhead Publishing (2017)
- 2. M.S. Brown et al., Time-resolved study of polyimide absorption layers for blister-actuated laser-induced forward transfer, J. Appl. Phys. 107 (2010) 83103.



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