

# Finite Element Simulation of Induction Heating of a Tubular Geometry

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**Introduction:** 2D axi-symmetric analysis of induction heating of a tubular geometry has been simulated using COMSOL. Split type and pancake type coils along with ferrite flux concentrator has been used. The objective has been to heat the tube with minimum temperature differential.



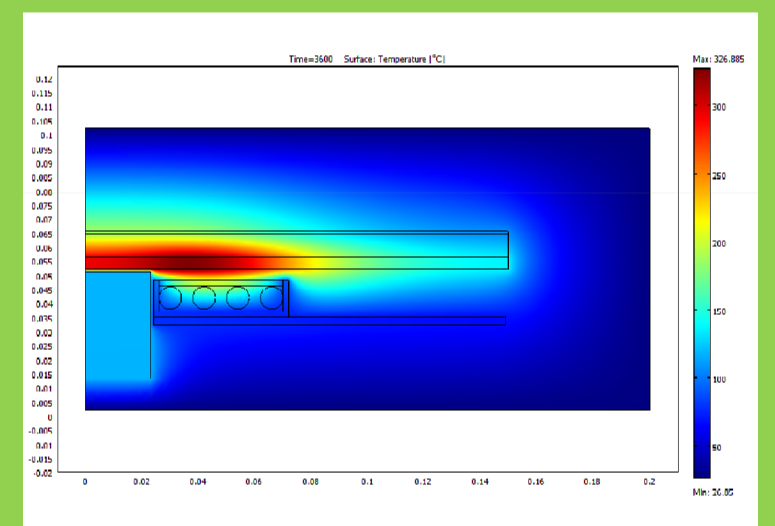
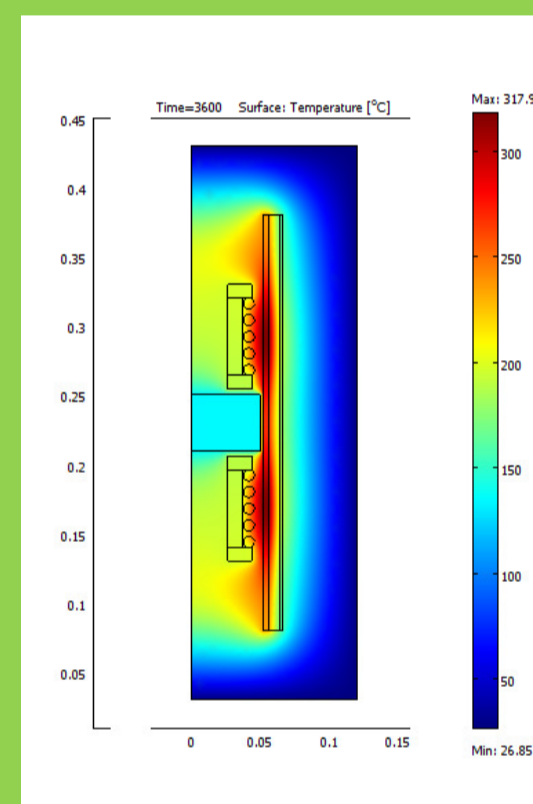
Typical split type coil.

**Finite element analysis:** The option: Electro Thermal Interaction → Azimuthal Induction Heating (Vector potential) → Transient Analysis, available with AC/DC Module of COMSOL has been used for the analysis.

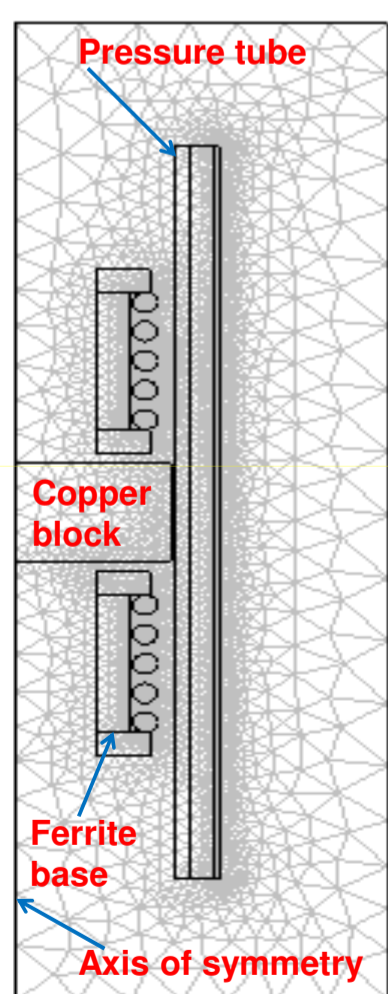
Material of pressure tube is Zr 2.5 wt% Nb

Variable	Value
Thermal conductivity (W/m.K)	$16.64+0.01436xT$
Density (kg/m <sup>3</sup> )	6500
Specific heat (J/kg. K)	$278+0.08205xT$
Electrical conductivity (S/m)	$10^8/(51.54+0.1384xT)$
Relative magnetic permeability	1

**Results:** Analysis has been done at 18 kHz frequency: Current flow: 115 A for split type coil and 175 A for pancake type coil.

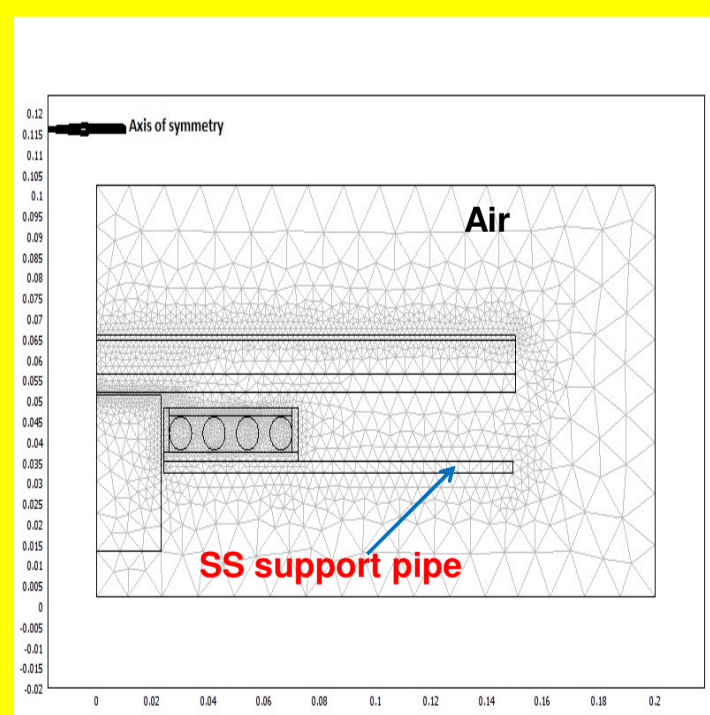


Temperature distribution at the end of one hour

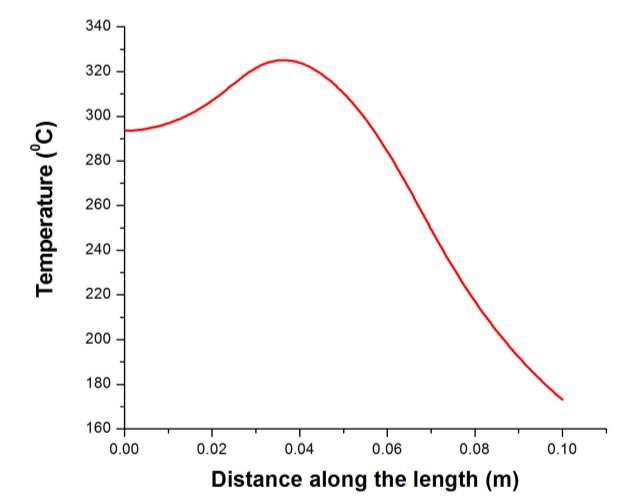
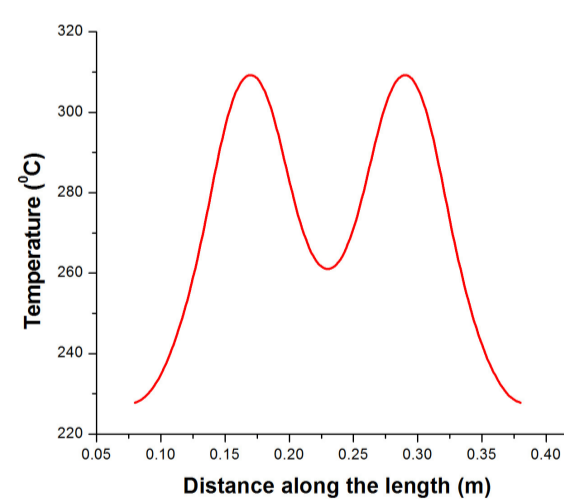


Split type coil

## Finite element models



Pancake type coil



Temperature gradient

**Conclusions:** Parametric studies carried out indicate that pancake type design is better for the application. Use of ferrite base enhances the efficiency of heating considerably and also avoids the heating of the structural pipe and copper block present inside the coil.