#### Simulation of Microwave Heating of Porous Media Coupled with Heat, Mass and Momentum Transfer

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University of Nebraska – Lincoln ConAgra Foods, Inc.

Excerpt from the Proceedings of the 2012 COMSOL Conference in Boston







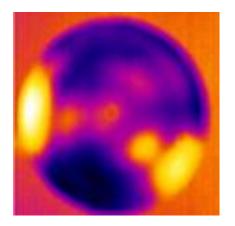
#### Microwave Heating Convenient but Non-uniform

• Growing –Billion dollar industry





Standing wave pattern







#### Food Quality and Safety Issues

- Vision, Taste, Smell, Nutrition
- **Outbreaks**



#### Multistate Outbreak of Salmonella Infections Associated with Frozen Pot Pies --- United States, 2007

On June 6, 2007, a cluster of four human Salmonella serotype I 4,5,12:i:-\* infections sharing a pulsed-field gel electrophoresis (PFGE) pattern was identified by the Pennsylvania Department of Health and reported to PulseNet.<sup>1</sup> Initial investigations conducted during June--September 2007 by state and local health departments in collaboration with

#### Marie Callender recall: Linked to salmonella outbreak

#### Mitch Lipka 🔊 Jun 18th 2010 at 10:02AM

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Filed under: Food, Health, Consumer Ally, In the News



ConAgra Foods Packaged Foods has issued a recall of Marie Callender's Cheesy Chicken and Rice frozen meals after more than two dozen people were diagnosed with salmonella poisonina.



The U.S. Department of Agriculture's Food Safety and Inspection Service said all of those frozen

meals, regardless of when they were made, are subject to this recall. Consumers are urged to not eat the meals.

The USDA said the recall was issued after an investigation by the U.S. Centers for Disease Control and Prevention (CDC) connected a specific type of salmonella poisoning to illnesses of 29 people in 14 states. The last illness reported was May 22, the USDA said.



#### Product Development Approach

- Food product design...
  - "Designing food products that respond well to microwave cooking is a mixture of art and science, with heavy emphasis on the science."

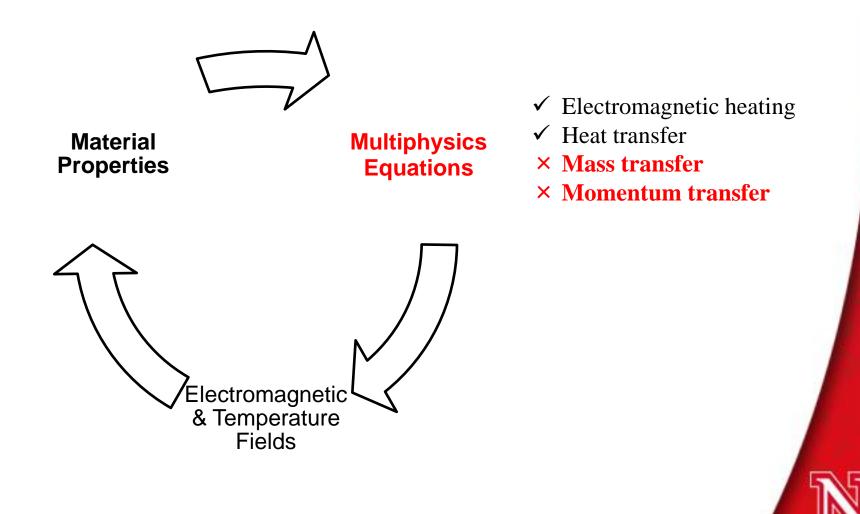


## **Need of Simulation Tool**

Computer model use science based approach for :

- product formulation
- design product layout
- design package
- develop cooking instructions

#### **Microwave Heating Modeling**



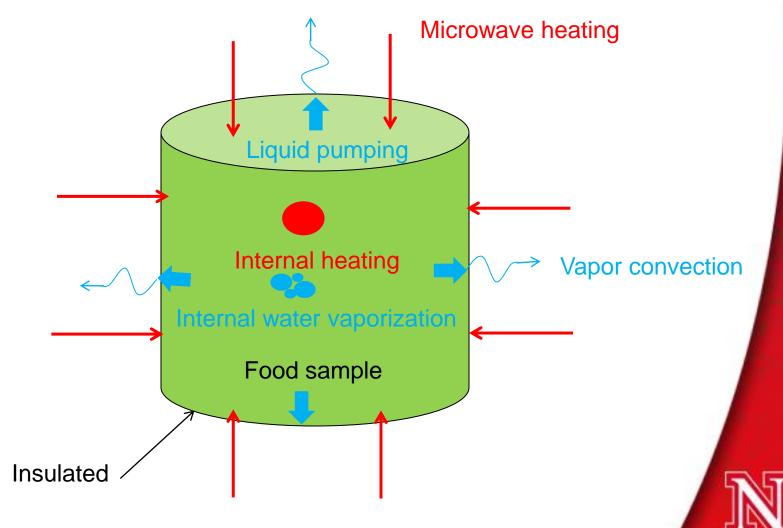
### **Objective**

- Develop a comprehensive fully coupled multiphysics model that includes:
  - heat transfer
  - mass transfer
  - momentum transfer

# Model Development



### **Problem Description**



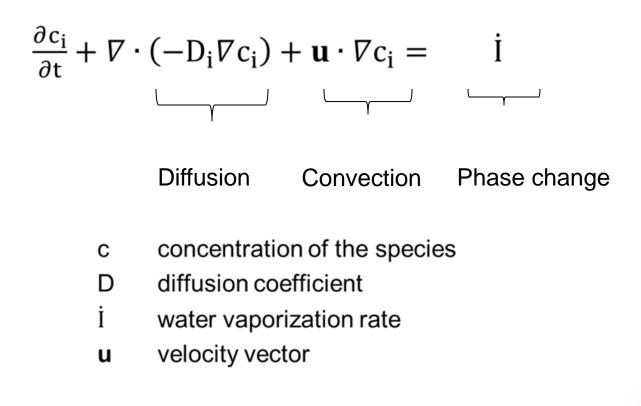
#### **Electromagnetics – Maxwell's Equations**

$$\nabla \times \mu_{\rm r}^{-1} (\nabla \times \mathbf{E}) - \left(\frac{2\pi f}{c}\right)^2 (\varepsilon_{\rm r} - i\varepsilon'')\mathbf{E} = 0$$

$$Q = 2\pi f \varepsilon_0 \varepsilon'' \mathbf{E}^2$$

- f frequency
- c speed of light
- $\epsilon_r$  dielectric constant
- ε dielectric loss factor
- μ<sub>r</sub> permeability
- Q power dissipation density

#### Mass Conservation



#### Momentum Conservation – Darcy's Law

$$\mathbf{u} = -\frac{\mathbf{k}}{\mu}\nabla\mathbf{p}$$
$$\frac{\partial}{\partial t}(\rho\phi) + \nabla \cdot (\rho\mathbf{u}) = \mathbf{Q}_{m}$$

- u velocity
- k permeability
- μ dynamic viscosity
- p pressure
- ρ density of fluid
- φ porosity
- Q<sub>m</sub> mass source term

#### **Energy Conservation**

$$\left(\rho C_{p}\right)_{eff} \frac{\partial T}{\partial t} + \rho C_{p} \mathbf{u} \cdot \nabla T = \nabla \cdot \left(k_{eff} \nabla T\right) + Q$$

 $\begin{array}{lll} \rho & \mbox{fluid density} \\ C_p & \mbox{fluid heat capacity} \\ {f u} & \mbox{fluid velocity field} \\ Q & \mbox{heat source} \\ (\rho C_p)_{eff} & \mbox{effective heat capacity} \\ k_{eff} & \mbox{effective thermal conductivity} \end{array}$ 

#### Phase Change (Water Vaporization / Condensation)

$$\dot{I} = K(\rho_{v,eq} - \rho_v)$$

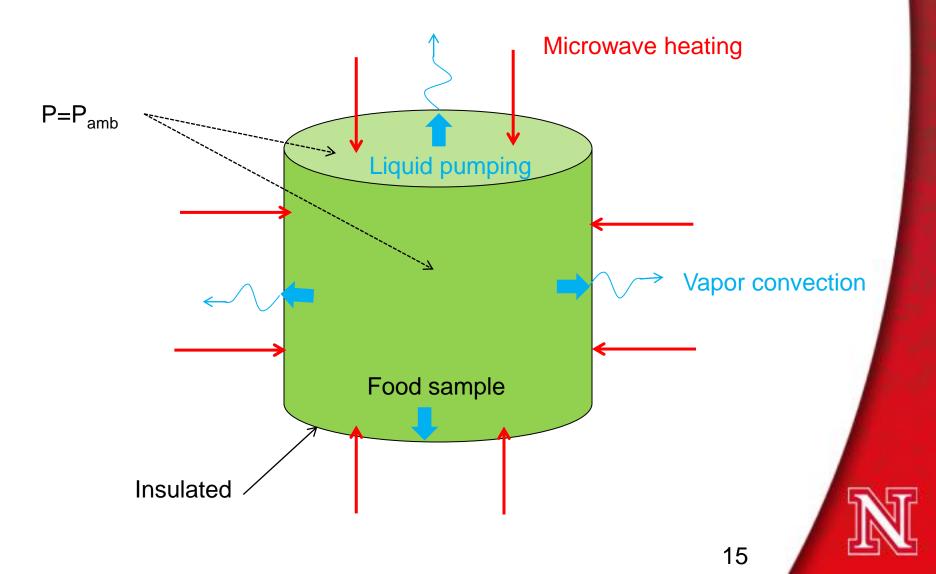
#### equilibrium vapor density $\rho_{v,eq}$

Κ parameter for the rate constant of vaporization order of 1 for hygroscopic material

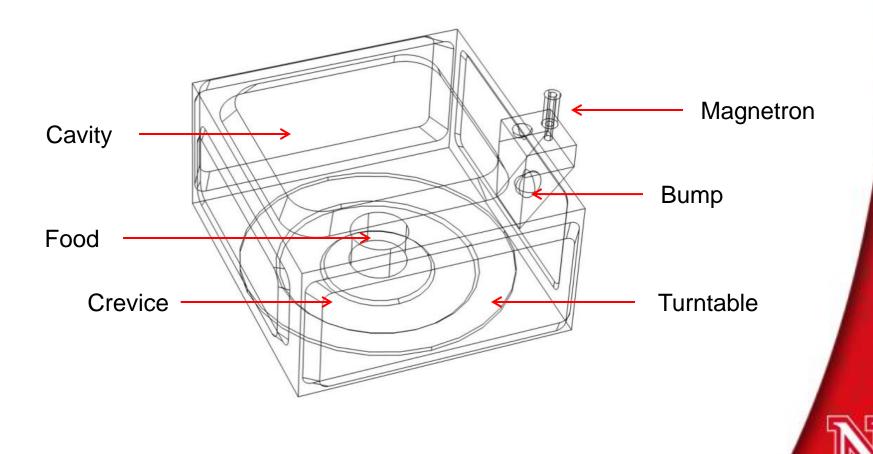
Halder, A., et al., An improved, easily implementable, porous media based model for deep-fat frying, Part I: model development and input parameters, Food and Bioproducts Processing, 85, 209-219 (2007). 14



## **Boundary Conditions**



#### **Geometric Model**



#### **Assumptions**

- Frequency 2.45 GHz
- Constant air temperature 20 °C
- No bound water in the food domain
- No shrinkage
- Air in the food domain was ignored

## Simulation Strategy

- Domains consisted of 82,574 tetrahedral elements.
- A direct solver
- Fully coupled solution
- Various input parameters used in the simulations were obtained from literatures (Rakesh et al., 2012).

Rakesh et al., Microwave combination heating: coupled electromagnetics-multiphase porous media modeling and MRI experimentation, *Bioengineering, Food, and Natural Products*, 58, 1262-1278 (2012).



## **Material Properties**

• Dielectric properties



• Thermal conductivity

• Specific heat capacity







#### **Experimental Validation**



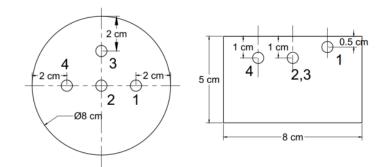
#### Whey protein gel



Thermal camera



#### Experiment setup



(a) Top view (b) Front view

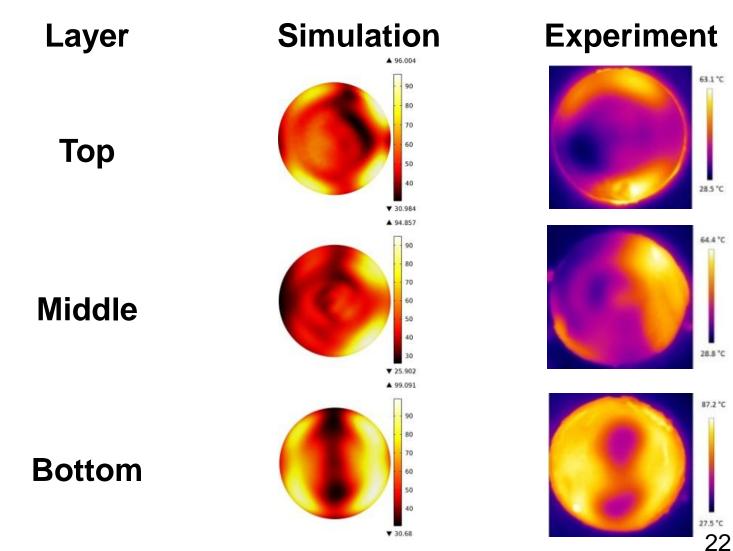
Locations of fiber-optic sensors



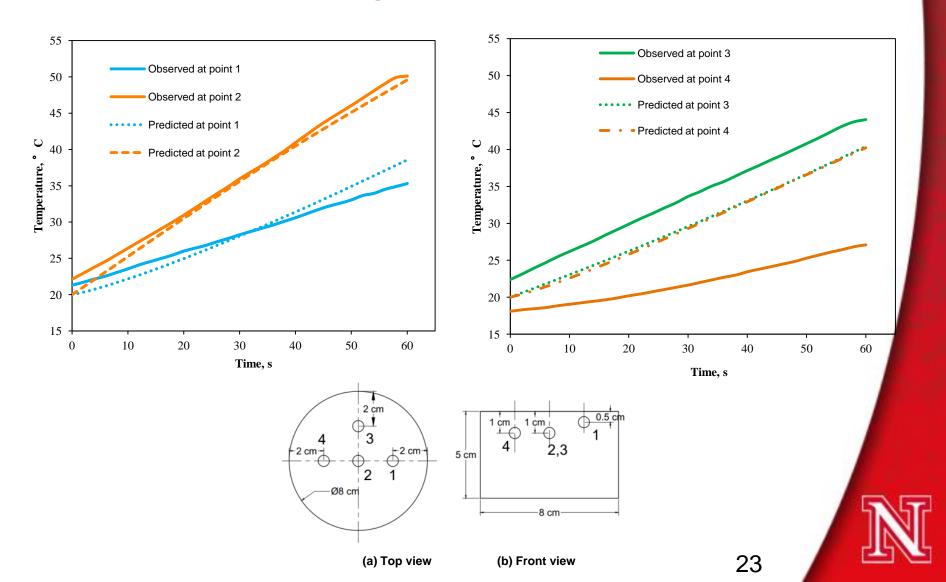
# **Results and Discussion**



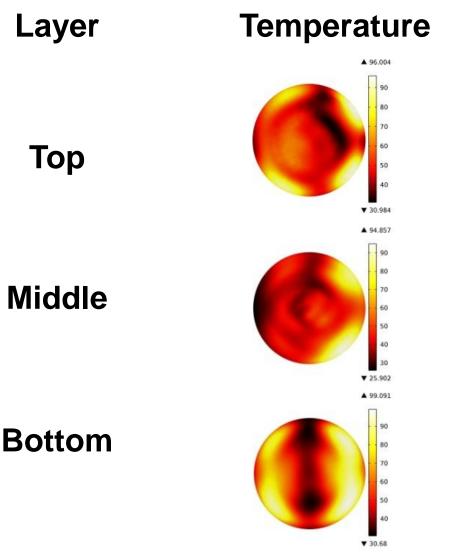
#### Predicted and Experimental Spatial Temperatures Profiles



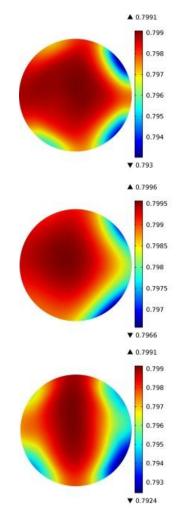
#### Predicted and Experimental Transient Temperature Profiles

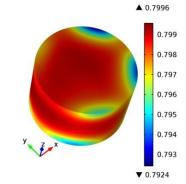


#### Predicted Temperature Profiles & Moisture Content



#### Moisture content





The average experimental moisture content was 0.8.

## Conclusions

- A comprehensive model of microwave heating coupled • with heat, mass, and momentum transfer was developed.
- The predicted spatial and transient temperature profiles • showed good agreement with experimental results.
- A longer heating process and accurate spatial moisture • content measurement are needed to further validate the models.

### Acknowledgements

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# Thank you Questions?

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