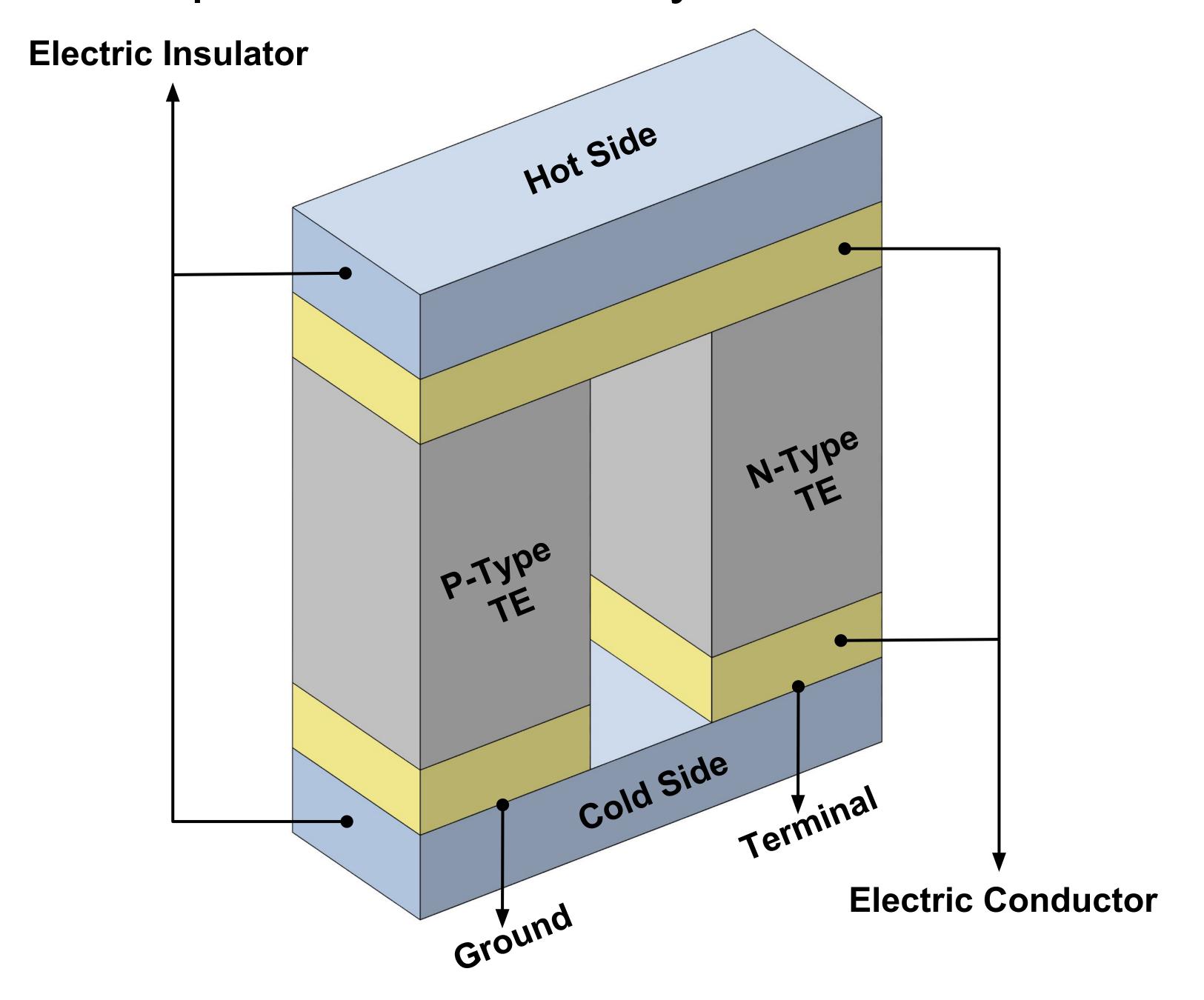
Multiphysics Modeling and Multilevel Optimization of Thermoelectric Generator for Waste Heat Recovery

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Introduction:- Waste heat is inevitable in any heat engine while producing mechanical work, which limits the system efficiency. Producing electricity from the waste heat using Optimized TEG Devices is a potential solution for energy industry. A TEG architecture is mentioned in below, which produces electricity from heat.

Results:- The temperature distribution, generated voltage of unitcouple and module are plotted. Maximum power of 0.095W, 12.59W is produced at 300^C and equal value of internal electrical resistance



and load resistance of 0.042Ω , 5.28Ω from unitcouple and module respectively.

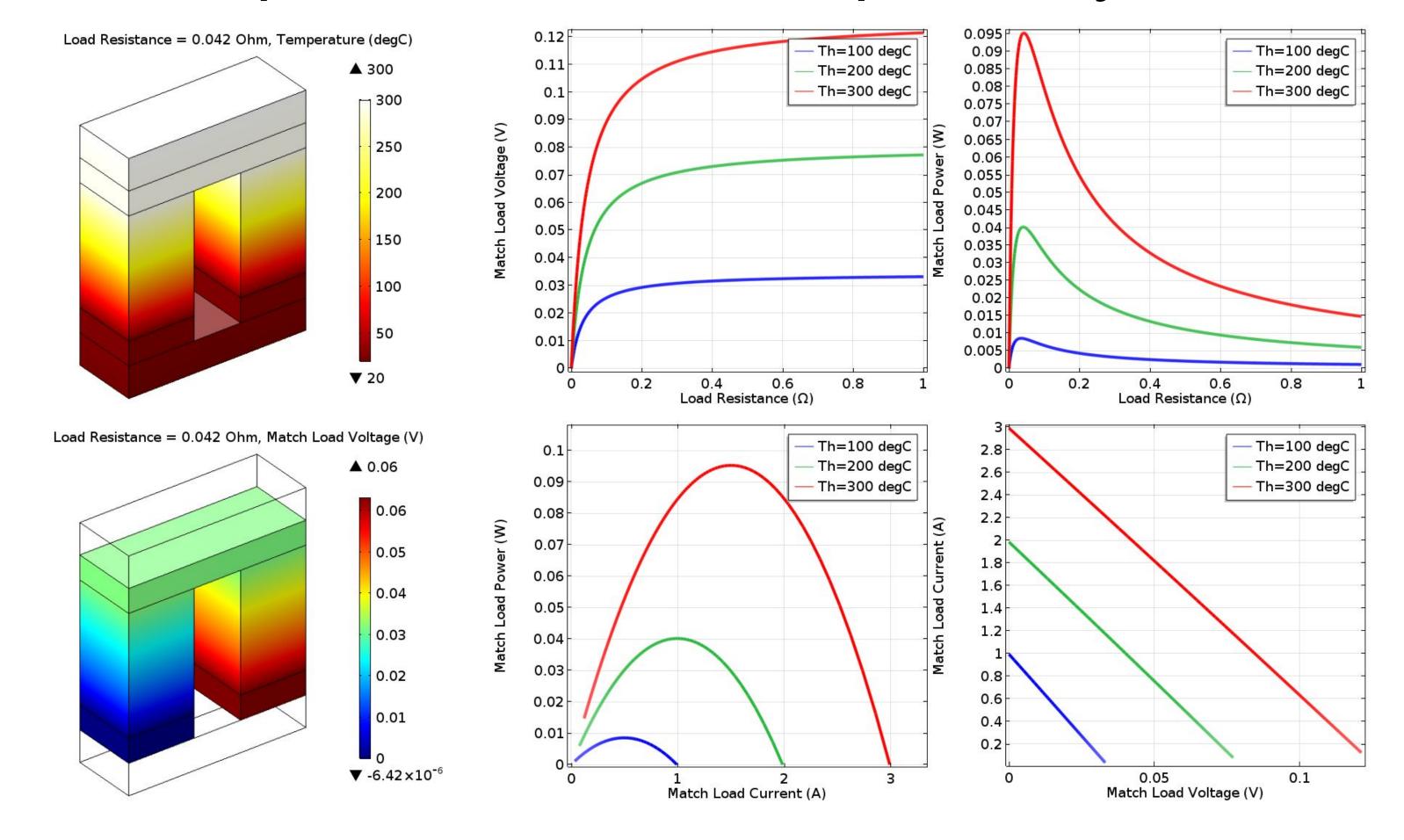


Fig 2:- 1.4mm*1.4mm*2.5mm Bi₂Te₃ Unitcouple Simulation

Fig 1. TEG Architecture

Computational Methods:- Multiphysics CAE Model of a Thermoelectric Generator is developed using COMSOL 5.2. The numerical problem is solved using Thermoelectric Effect Module in temperature gradients of 70[°], 170[°] and 270[°]. The governing equations are

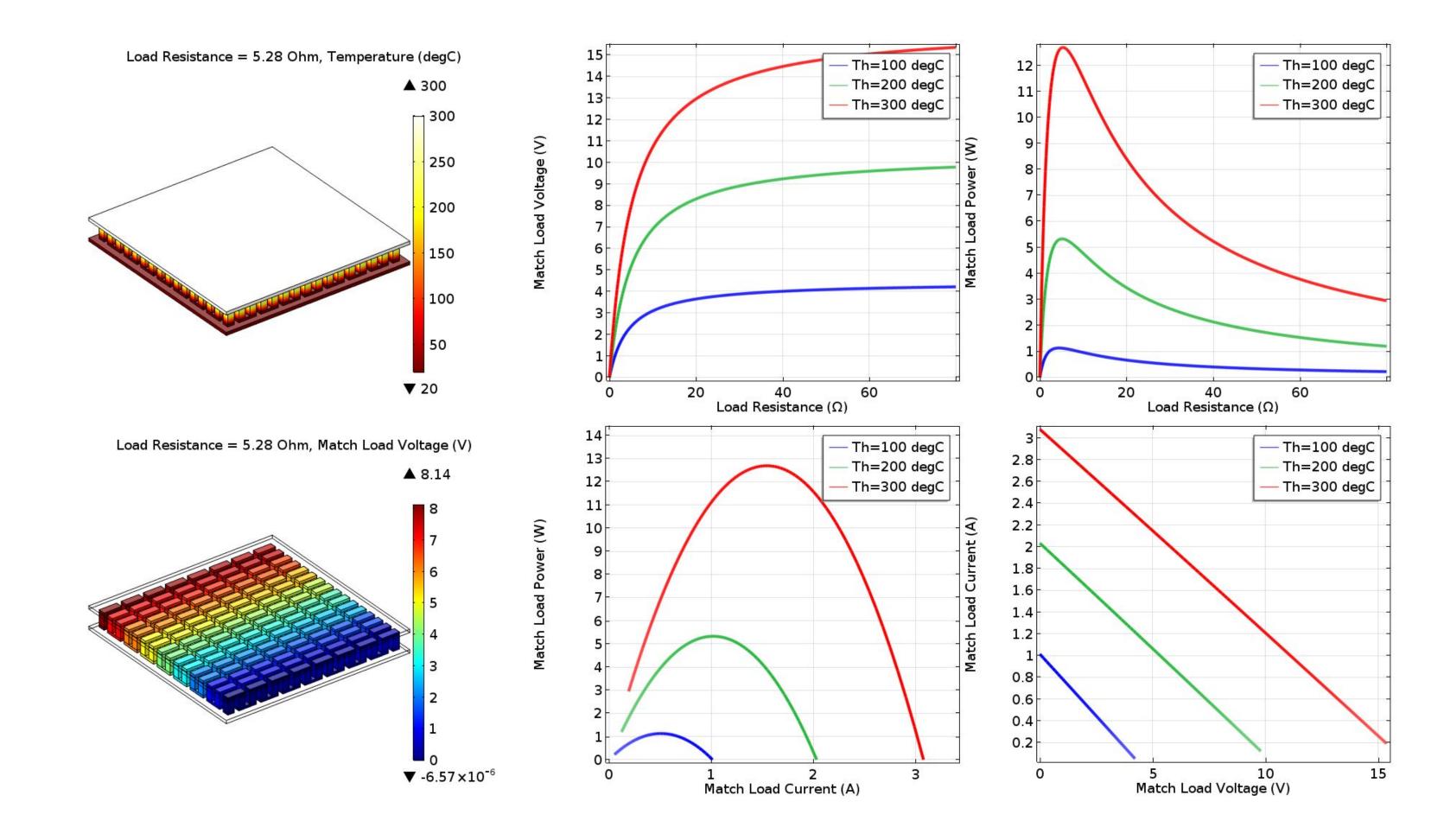


Fig 3:- 40mm*40mm*4.8mm Bi₂Te₃ TEG Module Simulation

Conclusions:- The performance of TEG

mentioned below.

(1) Heat Transfer in Solids

$$\rho C_p u.\nabla T + \nabla .q = Q + Q_{ted} , q = -k\nabla T$$

(2) Electric Currents

$$\nabla J = Q_j, J = \sigma E + J_e, E = -\nabla V$$

(3) Thermoelectric Effects

$$q = PJ$$
, $P = ST$, $J_e = -\sigma S\nabla T$

Model is predicted numerically. The optimized multilevel TEG module shows potential in increasing waste heat recovery. **References**:-

1.Thermoelectrics Design and Materials, HoSung Lee, John Wiley & Sons, 2016.
2.Introduction to Thermoelectricity, H.Julian Goldsmid, Springer Science .